

Work Order ID 119833

May-27-14 11:24:03 AM

119833

Page 1

Item ID: D4695-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Channel Assembly, LH
 Start Date: 5/27/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/30/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4695	B

100	Pick Kit	0.00							
100									
Packaging	Memo	0.00				4			FF 14-05-27
Packaging									
110		0.00							
110									
Small Fab	Memo	0.00				4			FF 14-05-28
Small Fab	ASSEMBLE AS PER DWG AND NOTE 8								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00				4			
Quality Control									

DAS
27
9-19

14/5/29

Work Order ID 119833

May-27-14 11:24:03 AM

119833

Page 2

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Revision ID: Stop ***NS2***
Item Name: Channel Assembly, LH
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>MF</u>	0.00							
130									
Packaging	Memo	0.00				<u>4</u>	<u>SAD</u>	<u>4/26/02</u>	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00						<u>ML5</u>	<u>14-06-03</u>
Quality Control									

4/26-03

Picklist Print

May-27-14 11:24:02 AM

Page 1

Work Order ID: 119833

119833

Parent Item: D4695-041

D4695-041

Parent Item Name: Channel Assembly, LH

Start Date: 5/27/14

Required Date: 5/30/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 12-07-23 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4695-1		Manufactured	No			100	Each	4.0000	1	4			
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D4695-1

Channel

FF 14-05-28

Location

Loc Qty

Loc Code

ST229B

4

114737

4

D4695-5		Manufactured	No			100	Each	45.0000	1	4			
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D4695-5

Channel

FF 14-05-28

Location

Loc Qty

Loc Code

ST119

45

111157

1

113885

1

117578

31

117673

12

MS20426AD4-3		Purchased	No			100	Each	3,741.000	3	12			
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MS20426AD4-3

Rivet

FF 14-05-28

Location

Loc Qty

Loc Code

GA

741

113064

741

ST334

3000

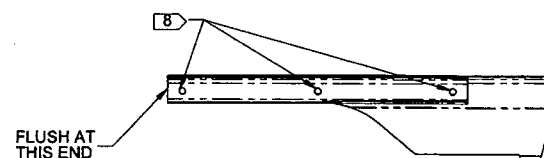
m125807

3000

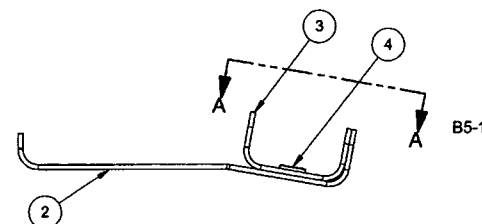
12

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4695-041	CHANNEL ASSEMBLY
2	1	D4695-1	CHANNEL
3	1	D4695-5	CHANNEL
4	3	MS20426AD4-(3)	RIVET

u10119833



VIEW A-A C2-1
SCALE 4X



D4695-041 LH CHANNEL ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.75 lbs
- 8) TRANSFER AND OPEN $\phi 0.129$ FROM D4695-5 TO D4695-1 CHANNEL. CSK D4695-1 CHANNEL $\phi 0.220 \times 100'$ PRIOR TO INSTALLING RIVETS

RELEASED
2013-04-02

B	REVISE D4695-5F AS PRODUCTION REQUEST (ZN B4-12)	RF	13.03.13
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.	27	D4695	SHEET 1 OF 12
APPROVED	149	TITLE	SCALE
DE APPR.	149	CHANNEL ASSEMBLY	NTS
DATE	13.03.13	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	